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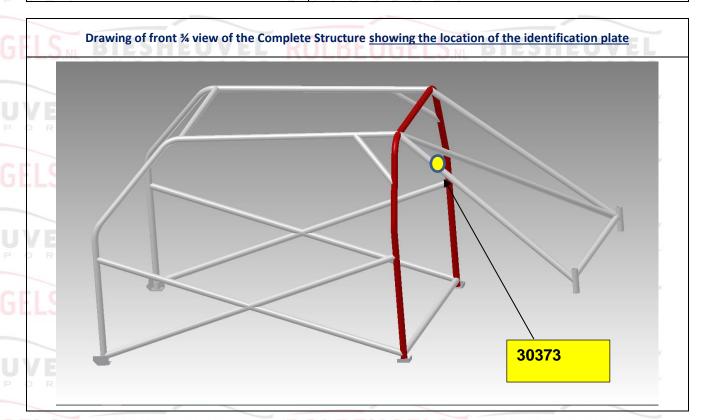
SAFETY CAGE SPECIFICATION GELS

Biesheuvel Autosport is a KNAF certified company for installations off roll-bars
This roll bar is built in under Annexe J artikel 253 self construction

Safet	y Cage Manufacturer	Biesheuvel Autosport	ROLBEUGELS.NL
D R I	Address	Rijksweg 37	
FIS. BI		4255 GE Nieuwendijk	
A U	TOSPOR	<u>Netherlands</u>	AUTOSPORT
VEL BOI	Phone n° + Email	0031 183 403400 info@biesheuvel.nl	ROLBELIGELS

The structure shown on this form is manufactured for the following vehicle:

	Make	Honda	Model	Civic	Year/Model Identifier 2007
1	Vehicle Homologation Number(s)* *if applicable		NASHEUVEL	ROLBEUGELS	

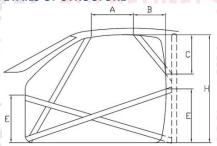






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A = 420

mm

B= <u>210</u> mm

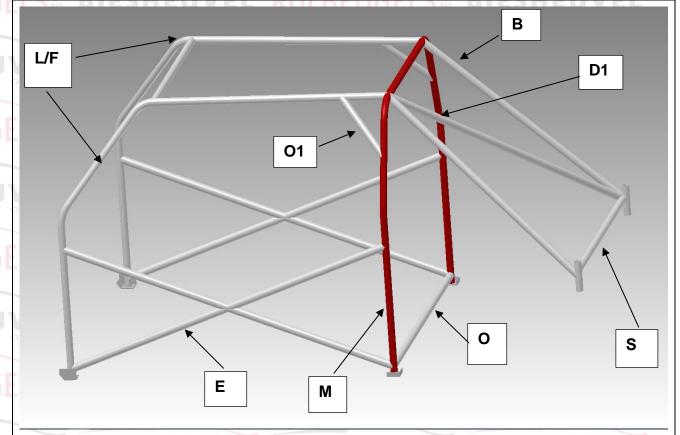
E = 270

(E is highest figure only)

All Dimensions ± 5mm

Method of attachment to Body Shell	Welded	
Weight of Safety Cage, inc. fastenings	<u>25</u>	ROLBEUGELS

LABELLED DRAWING OF THE SAFETY CAGE STRUCTURE SHOWING ALL TUBING DIMENSIONS



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ROLBEUGELS BIESHEUVEL ROLBEUGELS

All Dimensions <u>+</u> 0	.1mm	RT	Show location of ea	ch type on drawing	
Tube / Member	Label	Grade of Steel	External Diameter (OD)	Wall Thickness	Min. Tensile Strength
Main Rollbar	<u>M</u>	E235EN/10305-1	45.0 mm	2.5 Mm	480 N/mm
Front/Lateral Rollbar	<u>L/F</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Backstays	<u>B</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Main rollbar Diagonal members	0 SDP	RT	mm	A U Mm O S	P O R N/mm
Backstay Diagonal members	<u>D1</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Roof Reinforcements	<u>c</u>	LO.NL BIES	O S P O R	Z Mm L	N/mn
Doorbars	<u></u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Windscreen Pillar Reinforcements	<u>C1</u>	VEL ROL	BEUGHMS	Mm	N/mm
Harness Bar	O S P	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
OPTINAL TUBES	0	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
OPTINAL TUBES	01	DIN2391 25CRM04	30.0 pmm	1.5 Mm	700 N/mm
			mm	Mm	N/mm
S.NL BIES	HEU	VEL ROL	BEUGMMLS	Mm	N/mm
		R	mm	mm	N/mm
FI DOLD	FIICE	C DIE	mm		N/mm

Total length of all tubes < 40 mm OD mm <u>15 m maximum</u>

ROI BELIGELS

BIESHEUVEL

ROLBEUGELS.N

EUGELS.NL B

BIESHEUVEL

ROLBEUGELS.NI

BIESHEUVEL

HEUVEL

ROLBEUGELS

BIESHEUVEL

ROLBEUGELS.N

EUGELS

BIESHEUVEL

ROLBEUGELS.NL

BIESHEUVEL

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VEL ROLBEUGELS, BIESHEUVEL ROLBEUGELS,

PHOTO 1 FRONT ¾ VIEW OF CAGE



PHOTO 2
REAR ¾ VIEW OF CAGE



PHOTO 3 VIEW FROM SIDE OF CAR



PHOTO 4
MAIN ROLLBAR TO FLOOR ATTACHMENT



PHOTO 5
REAR BACKSTAY TO BODYSHELL ATTACHMENT



PHOTO 6
FRONT ROLLBAR TO FLOOR ATTACHMENT







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PHOTO 7

FRONT ROLLBAR TO "A" PILLAR ATTACHMENT

DIECHEUWEL

ROLBEUGELS:

BIESHEUVEL

РНОТО 8

MAIN ROLLBAR TO "B" PILLAR ATTACHMENT

GELS BIESHEUVEL

UVEL ROLBEUGELS.N

GELS BIESHEUVEL

РНОТО 9

ATTACHMENT TO FRONT SUSPENSION

BIESH

РНОТО

Chassis Identification Number

LICEI

JGFLS

BIESHEUV

UVEL

ROLBEUGELS

JGFLS.

BIESHEUVEL

PHOTO 10

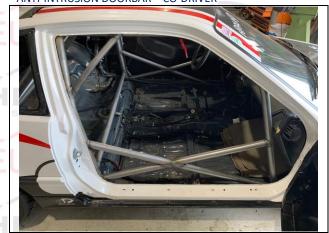
ANTI-INTRUSION DOORBAR - DRIVER

JLDLUULLAN BIES A U T

PHOTO 11

ANTI-INTRUSION DOORBAR – CO-DRIVER





BIESHEUVEL

ROLBEUGELS.N

BIESHEUVEI





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PHOTO 12 SHOULDER HARNESS ATTACHMENT - DRIVER



PHOTO 13 SHOULDER HARNESS ATTACHMENT – CO DRIVER



PHOTO 14 LOCATION OF INDENTIFICATION PLATE



PHOTO 16 DETAILS OF INDENTIFICATION PLATE



PHOTO 17

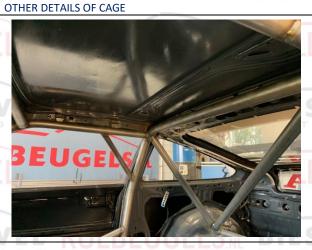


PHOTO 18 OTHER DETIALS OF CAGE



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V.I.N. or Chassis Identification Number	BIESHEUVEL	ROLBEUGELS.NL
Safety cage identification Number	30373	

MANUFACTURER'S DECLARATION AND DETAILS:

I declare that the Safety Cage Structure described on this form and fitted to the vehicle described above:

- was constructed and installed in accordance with the specifications and design shown herein.
- has been manufactured so that all aspects of the Safety Cage design, including configuration and strength requirements and welded and demountable joints and mountings, will be in conformity with the requirements of the FIA Homologation Regulations for Safety Cages.
- has been identified by an engraved plate bearing the name or logo of the manufacturer, (Biesheuvel Autosport)

Manufacturer's Name S P O R	Biesheuvel Autosport	AUTOSPORT
Address DOI RELICE	Rijksweg 37	
KOLDEUGEL	4255 GE Nieuwendijk	
TIC PIECUEINA	<u>Netherlands</u>	DIE CHIEFORIN/EI
Phone n° + Email T O 5 P O R	0031 183 403400 ULL 3.NI info@biesheuvel.nl	Manufacturer Stamp — here
ROLBEUGELS	NL BIESHEUVEL Insert signature heres PORT	
C BIEGIEIIV	I DOLDELICELS	
Name of Signatory#:	N Biesheuvel	RIESHEUVEL

MANUFACTURER'S AGENT: (For Safety Cages installed by an Agent)

The following Agent is authorised to act on the manufacturer's behalf to install this Safety Cage design.

Agent's Name	GB Metaal Techniek
Address BIESHEUVE	Bredesteeg 2 BEUGELS NL BIESHEUVEL
	4255 GH Nieuwendijk
VEL ROLBEUGELS	Netherlands SHEUVEL ROLBEUGELS.NL
Phone n° + Email	0031 622607952 info@rolbeugels.nl

Instructions to the installer of the Safety Cage

EL ROLBEUGELS.NL BIESHEUVEL ROLBEUGELS.NL

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